

Date: Monday, 8/21/2006 2:11:14 PM  
 User: Kim Johnston

## Process Sheet

SLIP SLIP -

Customer : CU-DAR001 Dart Helicopters Services  
 Job Number : 28250  
 Estimate Number : 11010  
 P.O. Number : *N/A*  
 This Issue : 8/21/2006 S.O. No. : *N/A*  
 Prsht Rev. : NC  
 First Issue : *N/A* Type : MACHINED PARTS  
 Previous Run : 25864  
 Drawing Name : CROSSBOLT SPACER  
 Part Number : D2649  
 Drawing Number : D2649 REV B1  
 Project Number : N/A  
 Drawing Revision : B1  
 Material : *N/A*  
 Due Date : 9/5/2006 Qty: 1,000 Um: Each  
 Written By : *JA 060821*  
 Checked & Approved By : *JA 060821*  
 Comment : Est F 02.03.28 Added turning on Cobra NG

## Additional Product

Job Number:



Seq. #: 1.0 Machine Or Operation: M6061T6T0375W058 Description: 6061-T6 Tube .375 x.058W  
*96ft m101937*  
*P/O 2057 c200*  
*19051 x 80' 48ft*  
*100704 180' 108' FT*  
 Comment: Qty.: 0.2975 f(s)/Unit Total: 297.4650 f(s)  
 6061-T6 Tube .375 x.058W  
 Material: 6061-T6 or 5052-H32, 0.375" Dia X 0.058" Wall Batch: *P/O 2057 c200*

2.0 HARDINGE HARDINGE CNC LATHE SMALL  
*PG*  
*Issue P.O 2057 c206/10/05*  
 Comment: HARDINGE CNC LATHE SMALL  
 Machine as per folio on cobra machine. *turn per drug D2649 Rev B1*

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE  
*PG*  
*Receive & Inspect*  
 Comment: INSPECT PARTS AS THEY COME OFF MACHINE *for to send damage 06/10/05*

4.0 QC5 SECOND CHECK  
*QC5*  
*06/10/05*  
 Comment: SECOND CHECK *Inspect Level 5* *counted 333*

5.0 PACKAGING 1 PACKAGING RESOURCE #1  
*PACKAGING 1*  
 Comment: PACKAGING RESOURCE #1  
 Identify and Stock Location: *5753* *06/10/10* *(333)*

6.0 DC DOCUMENT CONTROL  
*DC*  
 Comment: DOCUMENT CONTROL  
 Inspection Level 21 *06/10/11* *06/10/11* *(332)*

*Inspect & Damage* *LB 06/10/05* *(332)*

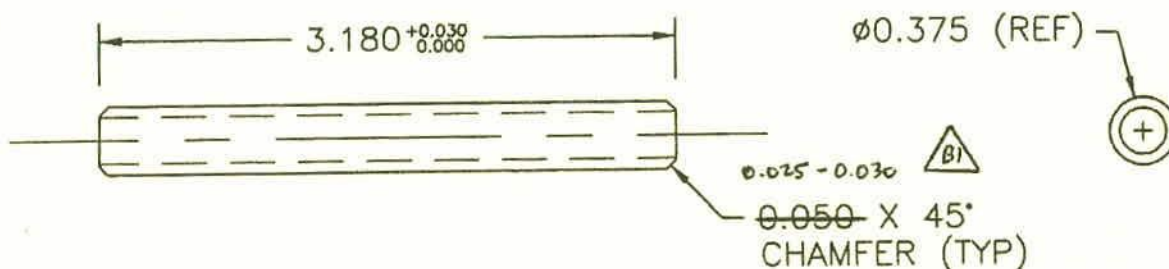






DESIGN <i>DMS</i>	DRAWN BY <i>KE</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>DMS</i>	APPROVED <i>BW</i>	DRAWING NO. D2649	REV. B SHEET 1 OF 1
DATE 98.01.14		TITLE CROSS BOLT SPACER	SCALE 1:1
A	97.03.25	NEW ISSUE	
B	98.01.14	3.180 WAS 3.230, ADD CHAMFER	
B1	<i>CP</i> 02.06.13	REDUCE CHAMFER PER TSR 1296.	

RELEASED  
98.01.20 DS



MATERIAL: 6061-T6 (WW-T-700/6) OR 5052-H32 (WW-T-700/4)  
0.375 DIA 0.058 WALL

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 28250





## CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, Ont.  
K6A 1K7

SHIPPED TO:

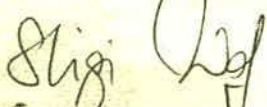
same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>MATERIAL BATCH NUMBER</u>	<u>P.O. NUMBER</u>
332	D2649	Cross Bolt Spacer	M101937	2057

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

  
Shigi (Regula) Walz

Vankleek Hill, October 5, 2006

